



ACID # 8

Permanent Painted Coatings

APPLICATION INFORMATION

Can be used as a good replacement for POR-15 Tie Coat primer linking coat with POR-15

Product Description:-

ACID 8 is a 1K ready to use etch primer available in aerosol or 1 litre cans. It is used for priming bare metal surfaces, or for adhesion of paint and also prevents steel from rusting.

ACID 8 is chromate free. Typical applications are; **As a linking coat on cured POR-15 Rust Paint.** or over other small rub through areas prior to painting, on new bare metal panels or over bare seams before sealant is applied.

Surface Preparation:

ACID 8 can be applied to the following surfaces:-

- **Fully cured paint including POR15 Rust Preventive Paint (minimum 24 hrs)**
- Bare Steel.
- Aluminium.
- Galvanized and Zinc coated steels.

Abrade wet or dry with 280-320 abrasive.

Thoroughly clean and degrease surfaces with **Marine Clean.**

Dry well..

On cured **POR-15** it's better to lightly sand the shine off, but may be used directly on cured **POR-15** which needs have cured for at least 24 hrs.

Application:

Shake the aerosol can thoroughly before use for a minimum of 2 minutes.

Stir the 1 litre cans well.

Apply 1—2 light even coats.

Allow 3—5 minutes flash off time between coats.

1 litre cans do not generally require thinning for brushing or spraying (nor it is recommended).

Curing:

Allow 30 Min —1hr before over coating. Acid 8 should be over coated within 12 hrs for best results.

Drying time is dependent upon film thickness, humidity and temperature.

Over Painting:-

Under normal circumstances it is not necessary to flat ACID 8 and it should be directly over coated with a top coat.

If a repair requires additional high build primer/ filler it should be used before any top coat is applied

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