



**Permanent Painted Coatings**

**ACID # 8**

## APPLICATION INFORMATION

Can be used as a good replacement for Tie Coat Primer

### **PRODUCT DESCRIPTION:-**

ACID # 8 IS A 1K ready to use etch primer available in aerosol or 1 litre cans. It is used for priming bare metal surfaces. This promotes adhesion of paint and prevents steel from rusting.

ACID # 8 is chromate free. Typical applications are over small rub through areas prior to painting, on new bare metal panels or over bare seams before sealant is applied.

### **SURFACE PREPARATION:-**

ACID # 8 can be applied to the following surfaces:-

- Bare Steel.
- Aluminium
- Galvanized and Zinc coated steels.
- Fully cured paint including POR15 Rust Preventive Paint.

Thoroughly clean and degrease surfaces with a suitable spirit wipe, on thinner or Marine Clean. Abrade wet or dry with 280—320 abrasive. Re-clean and dry.

### **APPLICATION:-**

Shake can thoroughly before use for a minimum of 2 minutes.

Apply 1 –2 light even coats.

Allow 3—5 minutes flash off time between coats.

1 litre cans do not generally require thinning (nor it is recommended).

### **CURING:-**

Allow 10—20 minutes before over coating.

Drying time is dependent upon film thickness, humidity and temperature.

### **OVER PAINTING:-**

Under normal circumstances it is not necessary to flat ACID # 8 and should be directly over coating.

ACID # 8 maybe over coated directly with top coat.

However, if the repair requires additional build primer, filler should be used before top coat is applied

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