

# **2K AERO-SPRAY CERAMIC PAINTS**

PRODUCT INFORMATION SHEET Item #14145Z, 14146Z, 14147Z, 14791Z Rev. 10/13

**PRODUCT TECHNOLOGY** 2K Aero-Spray™ is a high quality 2-Component ceramic-fortified urethane paint

delivered by Eastwood's unique 2-chambered aerosol. When activated the aerosol ensures the correct mix ratio to produce a super durable coating that is long lasting and beautiful. The adjustable nozzle allows you to customize the spray pattern to

achieve the same results as a professional paint gun.

**Basis of Raw Material** Paint: Two-component urethane acrylic resins

Hardener: Containing isocyanates

**VOC-Value** 4.4 lbs/gal (527 g/l)

**APPLICATION** 

**Recommended for** Parts and auto refinishing

**Surface Preparation** Abrade surface with 320 grit prior to application. Prep surface with a wax and

grease remover, such as Eastwood PRE Painting Prep. 2K Paint is compatible

with most popular urethane and epoxy primers.

## **ACTIVATE 2K AEROSOL**



**Before activating,** shake aerosol vigorously for 2 minutes.



Take red button from cap. Turn aerosol 180° and attach button to pin on aerosol bottom.



Place aerosol on firm ground – upside down. Press red button with the ball of your hand until stop is reached.



After activating, shake aerosol vigorously for another 2 minutes.

#### **Protection**



Personal protection is required. Respiratory mask type A2/P2



Protective gloves, made from latex or nitrile

## **APPLICATION**

Spray passes



1-2 spray passes with 50% overlap. Approx. 1.2 mil per spray pass.

3-7 minutes flash between coats, depending on temperature.

**Drying** 



Full cure in 12 hours at 68°F 35-40 minutes at 140°F (IR drying)

Pot life

**Finish** 

48 hours at 68°F ambient temperature. The pot life depends on the ambient temperature. Higher temperatures give a shorter pot life, lower temperatures give a longer pot life.

### **CHARACTERISTICS**

**Solid content** 33.8% by weight relating to the diluted paint.

Coverage Approx. 25 - 35 sq. ft. / aerosol at a dry film thickness of 1.2mm

When work is finished, reverse aerosol and spray valve empty.

**Disposal** The emptied aerosols are suitable for household collection.

**Shelf life** 24 months / 68°F

**Remarks** For professional use only. Respiratory protection MUST be worn.

Apply in a well ventilated area away from open flame.